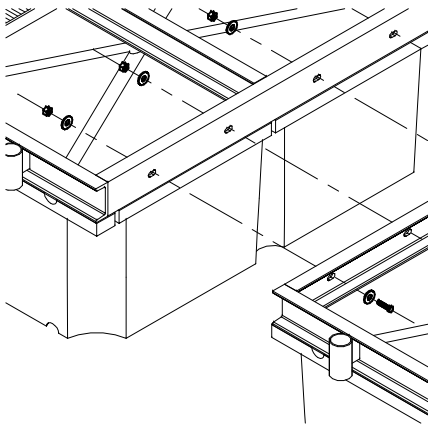
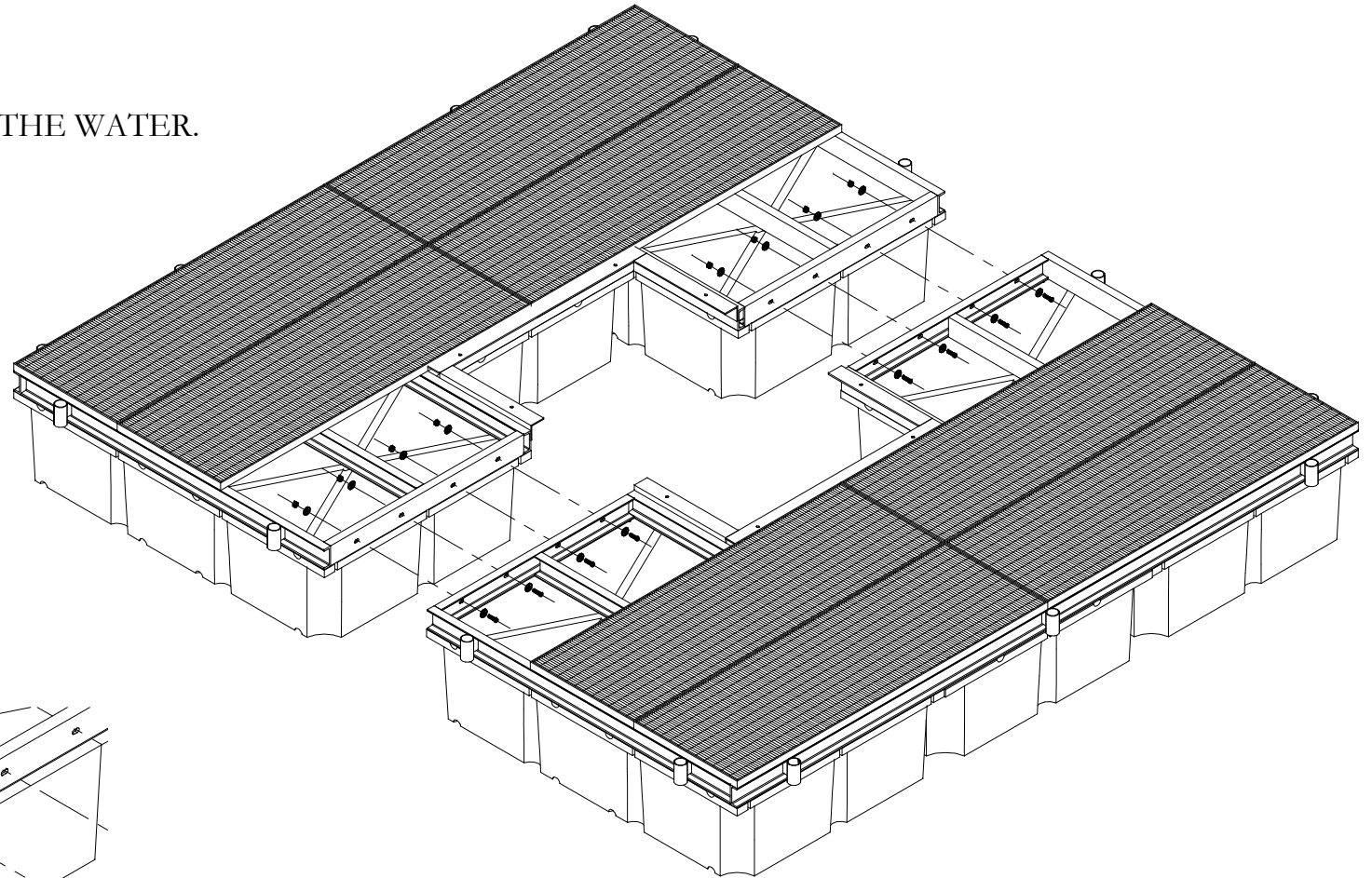


NOTE: ON LAYOUT DRAWINGS ALL MEASUREMENTS ARE TO THE FRAME MEMBERS. ACTUAL MEASUREMENTS MAY VARY BASED ON RUBRAIL, BUMPCBOARD, OR OTHER ACCESSORIES BEING USED. IF USING RUBRAIL ADD APPROX. 1 1/4". IF USING BUMPCBOARD ADD 1 1/2". THIS WILL AFFECT DISTANCE BETWEEN FINGERS BY -6". ON HINGE CONNECTIONS: ADD 3 1/4" BETWEEN SECTIONS FOR EVERY HINGE POINT. ALL OF THE ABOVE IS NOT CALCULATED IN ANY LAYOUT DRAWING.

STEP 1

PUT SECTIONS IN THE WATER.



BOLT TWO FRAMES TOGETHER IN ALL 8 LOCATIONS USING $\frac{1}{2}$ " x 1-1/2" HEX BOLTS AND WASHERS..
(4 PIECES OF DECKING ARE INTENTIONALLY LEFT LOOSE TO ACCOMPLISH THIS STEP.)



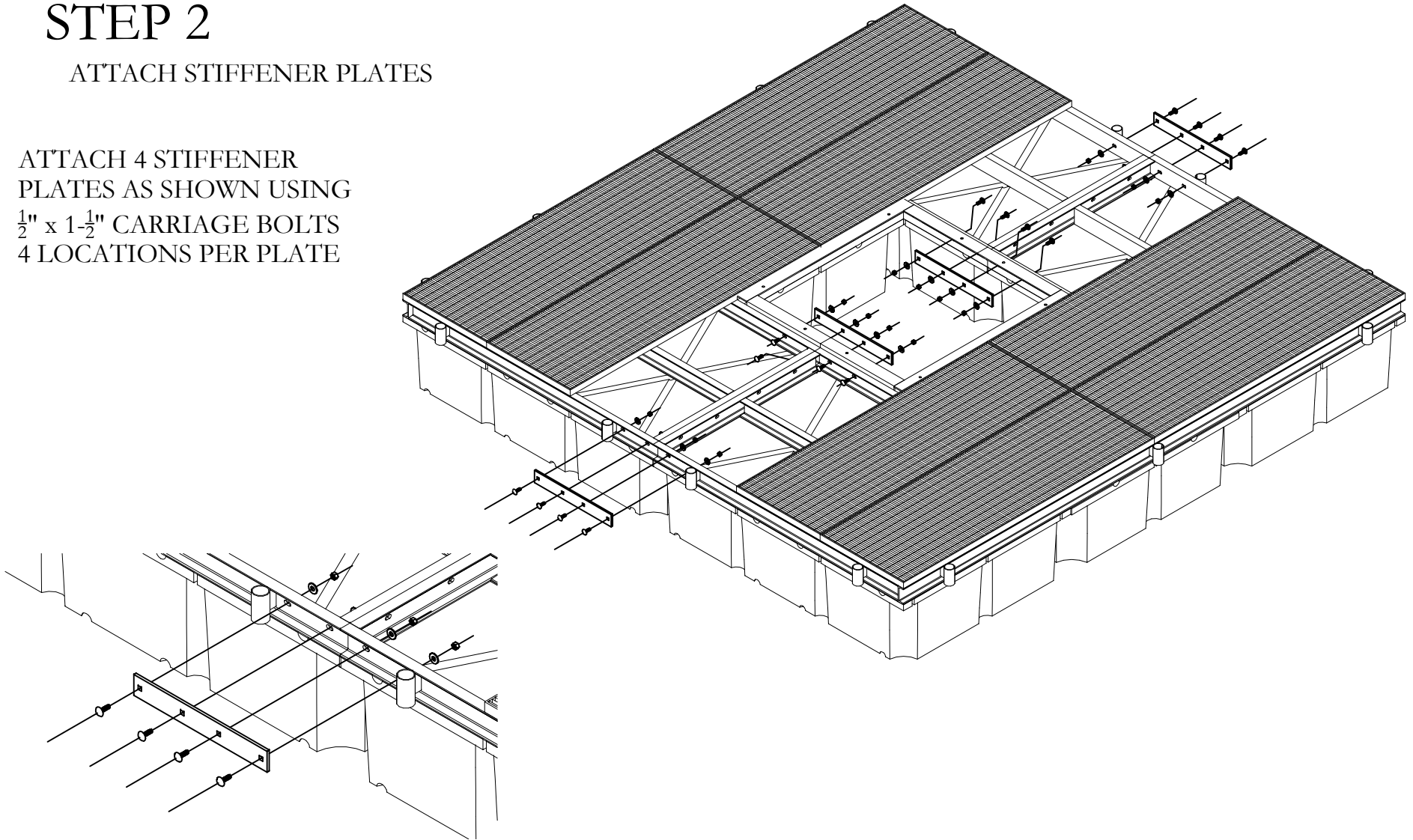
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NOTE: ON LAYOUT DRAWINGS ALL MEASUREMENTS ARE TO THE FRAME MEMBERS. ACTUAL MEASUREMENTS MAY VARY BASED ON RUBRAIL, BUMPBOARD, OR OTHER ACCESSORIES BEING USED. IF USING RUBRAIL ADD APPROX. 1 $\frac{1}{2}$ ". IF USING BUMPBOARD ADD 1 $\frac{1}{2}$ ". THIS WILL AFFECT DISTANCE BETWEEN FINGERS BY -6". ON HINGE CONNECTIONS: ADD 3 $\frac{1}{4}$ " BETWEEN SECTIONS FOR EVERY HINGE POINT. ALL OF THE ABOVE IS NOT CALCULATED IN ANY LAYOUT DRAWING.

STEP 2

ATTACH STIFFENER PLATES

ATTACH 4 STIFFENER
PLATES AS SHOWN USING
1 $\frac{1}{2}$ " x 1- $\frac{1}{2}$ " CARRIAGE BOLTS
4 LOCATIONS PER PLATE



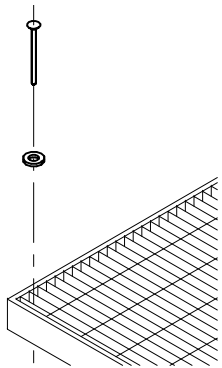
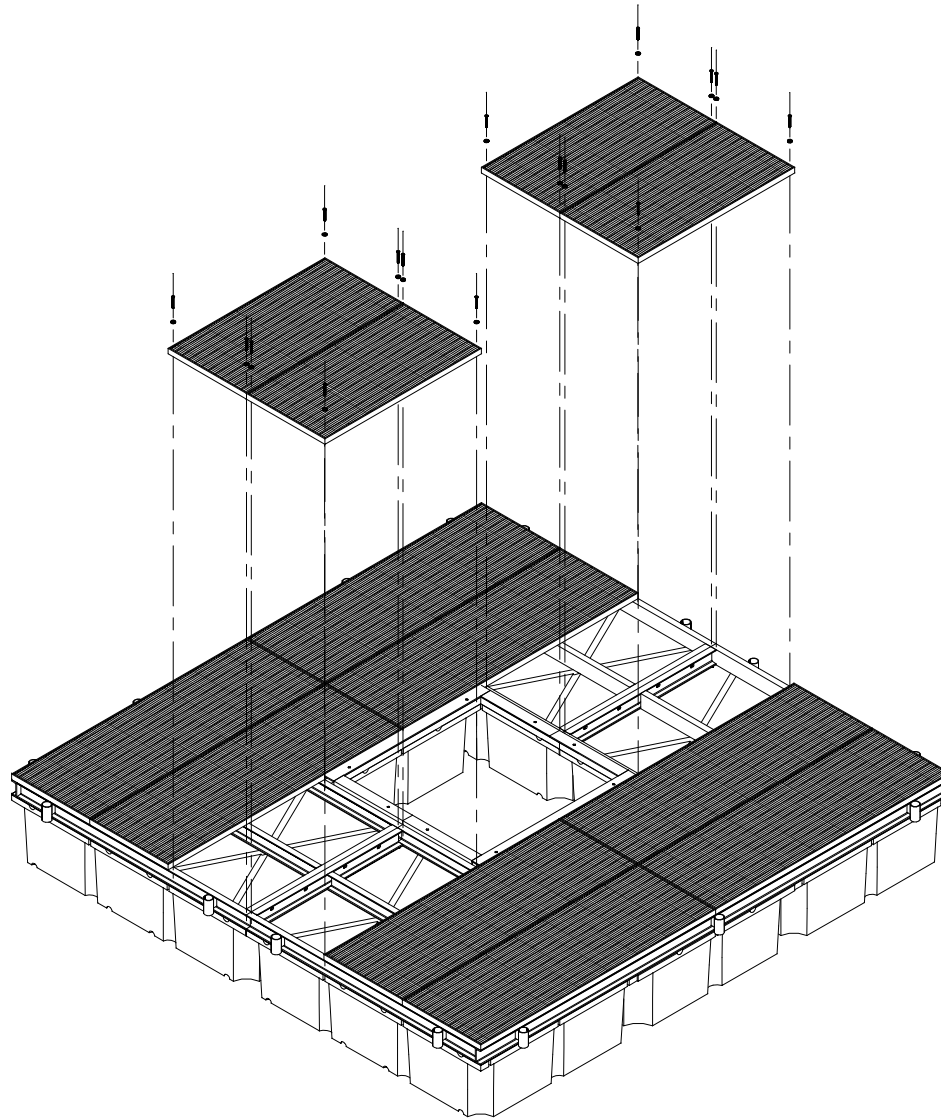
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STEP 3

ATTACH DECK PIECES

THE 4 - 2' x 4' PIECES OF DECKING HAVE BEEN PRE-PLACED ON THE FRAME AND THE FRAME HAS BEEN DRILLED IN 4 LOCATIONS PER DECKING SECTION TO ACCEPT A #12 x 2-1/4" SELF TAPPING SCREW WITH A 3/8" WASHER AS SHOWN.



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NOTE: ON LAYOUT DRAWINGS ALL MEASUREMENTS ARE TO THE FRAME MEMBERS. ACTUAL MEASUREMENTS MAY VARY BASED ON RUBRAIL, BUMPCBOARD, OR OTHER ACCESSORIES BEING USED. IF USING RUBRAIL ADD APPROX. 1½". IF USING BUMPCBOARD ADD 1¼". THIS WILL AFFECT DISTANCE BETWEEN FINGERS BY -6". ON HINGE CONNECTIONS: ADD 3¼" BETWEEN SECTIONS FOR EVERY HINGE POINT. ALL OF THE ABOVE IS NOT CALCULATED IN ANY LAYOUT DRAWING.

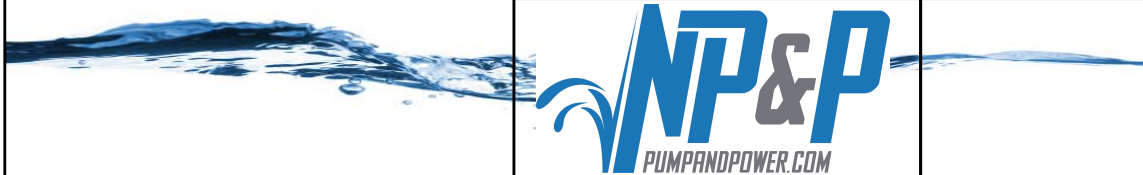
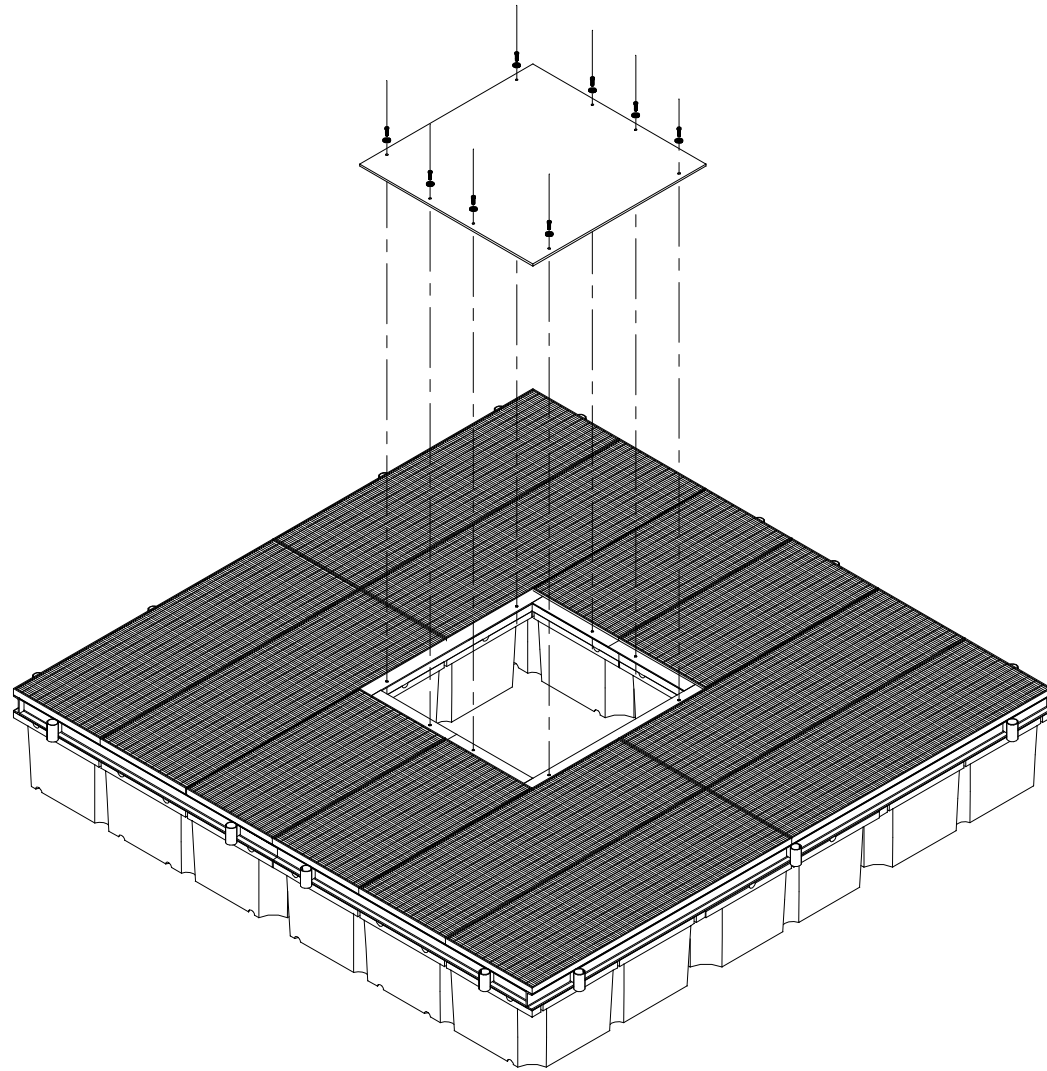
STEP 4

ATTACH 4' x 4' PLATE

THE FRAME HAS BEEN PRE TAPPED TO ACCEPT EASY ATTACHMENT OF THE 4' x 4' PUMP MOUNTING PLATE.

USE 8 ½" x 1-1/2" HEX BOLTS AND WASHERS TO ATTACH.

NOTE: IF YOU HAVE A PRE DETERMINED HOLE PATTERN FOR YOUR PUMP. SEND US YOUR DRAWING AND WE WILL PUT IT IN THE PLATE. OTHERWISE IT IS DELIVERED BLANK AS SHOWN.



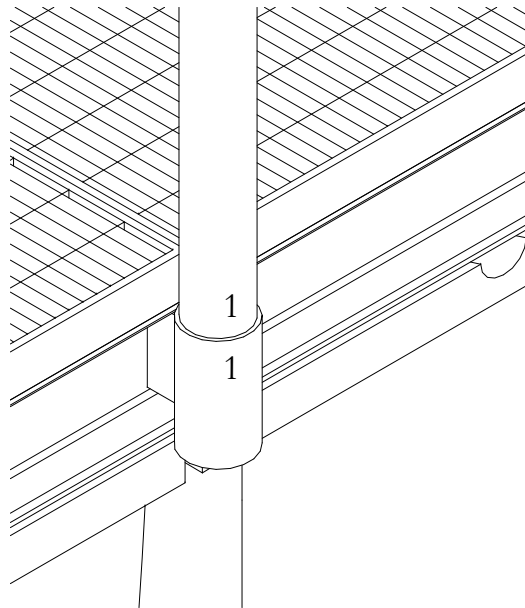
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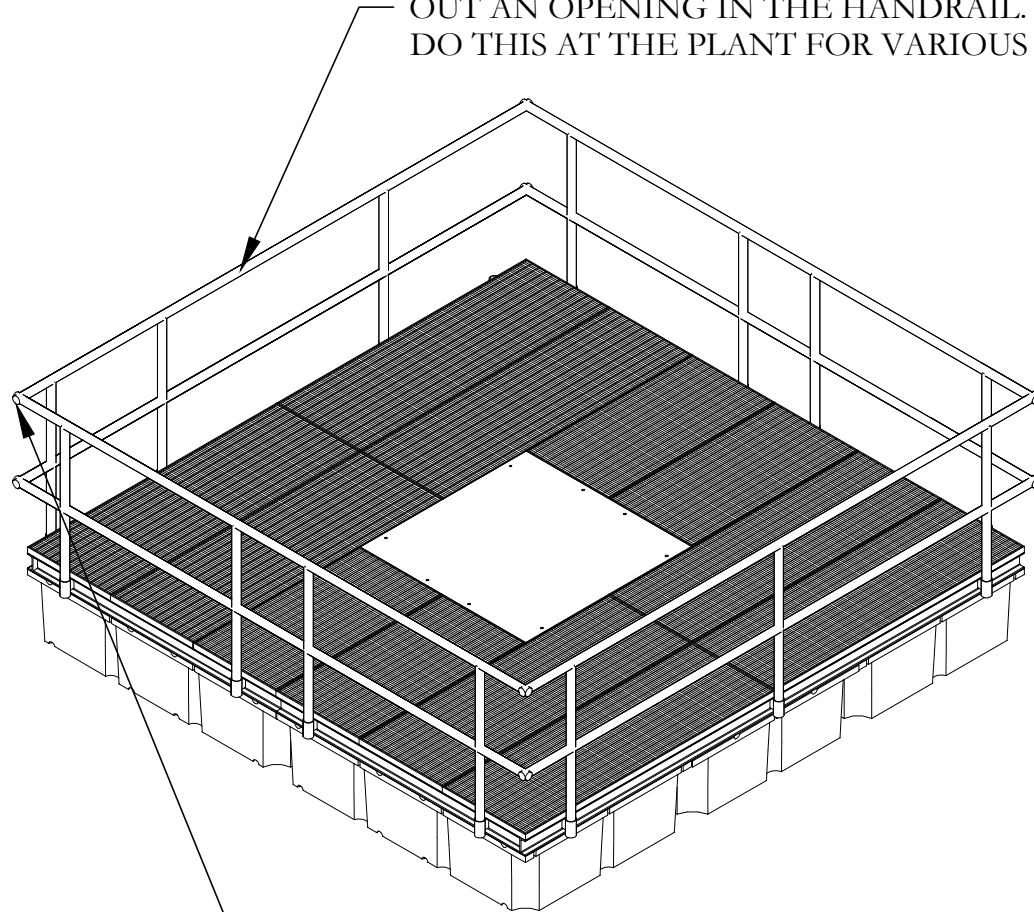
STEP 5

INSERT HANDRAIL SECTIONS

ALL 4 SIDES ARE MARKED AS SHOWN BELOW. MATCH UP THE NUMBER ON THE HANDRAIL WITH THE NUMBER ON THE FRAME



IF YOU HAVE A RAMP, YOU MAY DECIDE TO CUT OUT AN OPENING IN THE HANDRAIL. WE DON'T DO THIS AT THE PLANT FOR VARIOUS REASONS.



THE CORNER FITTINGS ARE SHIPPED ON THE SECTIONS IN A DOWN POSITION. YOU WILL NEED TO LOOSEN THE FITTING AND TURN 90° TO ACCEPT THE CORRESPONDING SIDE OF HANDRAIL



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